### Update on Stabilization Studies

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# Stabilization Projects

- Inertial Vibration Stabilization
  - Use feedback from inertial sensors to control final doublet positions.
- FONT (Feedback on Nanosecond Timescales)
  - Test intra-train fast IP deflection feedback in the NLCTA

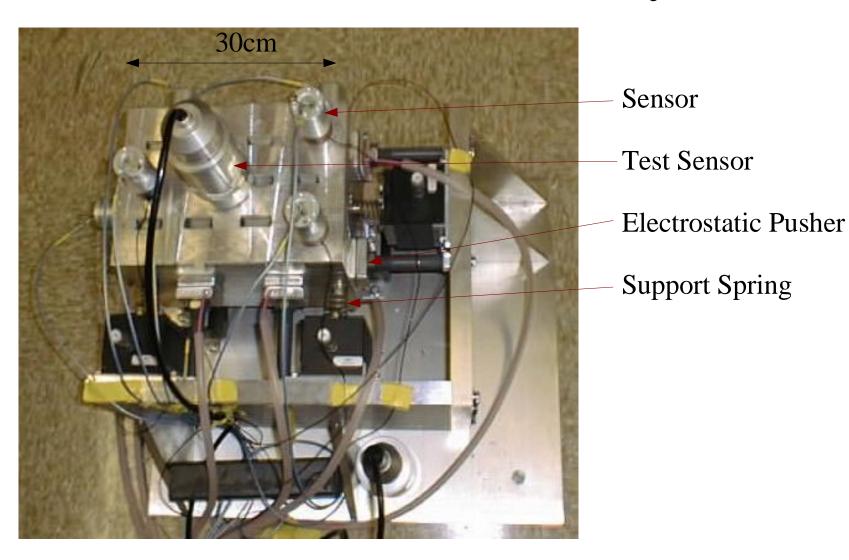
#### Not covered in this talk

- Beam Simulations (PTs talk)
- IP Girder Test Tom Markiewicz talk (Next)
- Optical Anchor Work in progress at UBC
- RF girder test Work at FNAL (later talk)

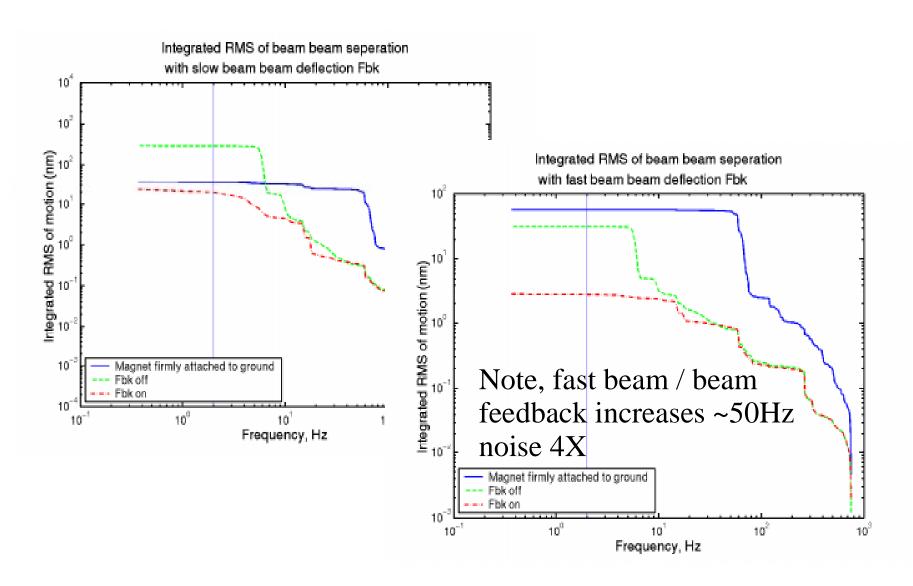
## Inertial Stabilization System Status

- Prototype System with commercial sensors complete
  - 6 degree of freedom system with few Hz resonant frequencies
  - Commercial geophone sensors (HS-1)
  - Electrostatic pushers
  - DSP based feedback system operating at ~1KHz
- Recent Updates
  - Anti-Alias filter (300Hz, 1 pole) added to reduce noise.
  - Software pre-averaging increased to ~X20
- Additional improvement requires low noise sensors.

# Inertial Stabilization Test System



# System Performance



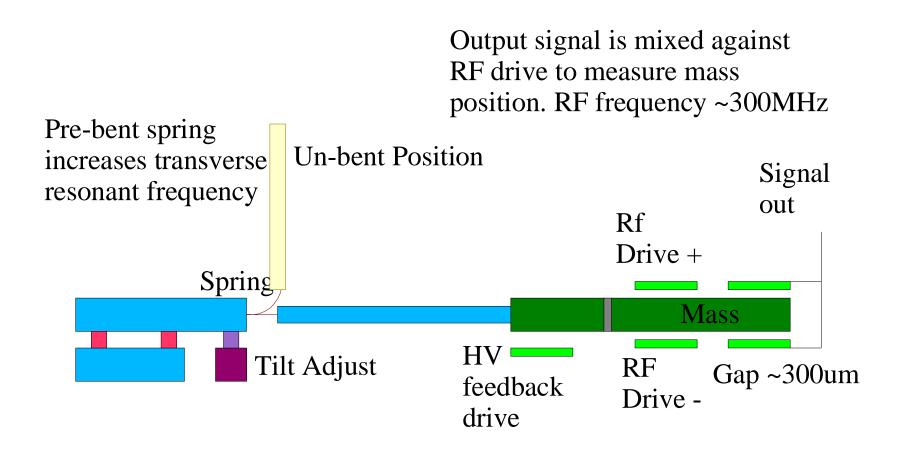
### System Performance Status

- System tested in "noisy" lab. (Comparable to DESY site), and with noisy sensors.
- Simulated beam-beam feedback applied to measured motion is used to evaluate performace of system
  - (Accelerometers do not read to DC)
  - Performance depends on Beam feedback model
- Ground motion correlations ignored
- Feedback and support improves performance relative to "ideal" rigid support.

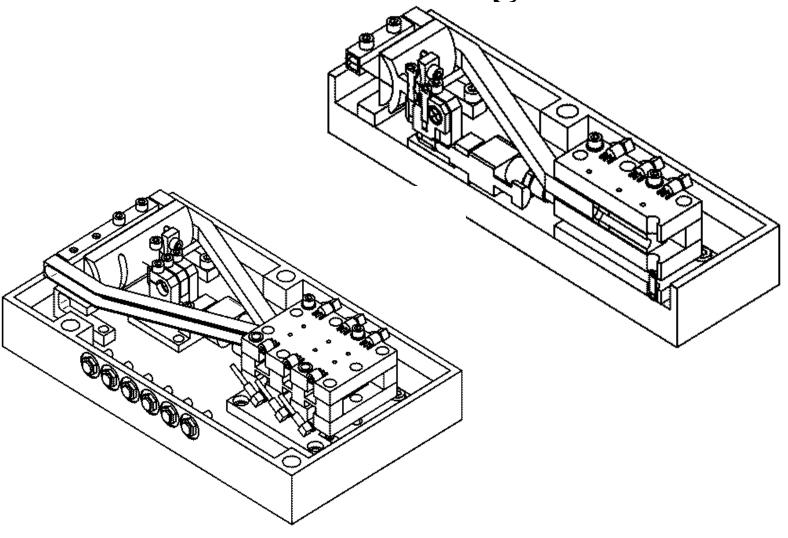
### Inertial Sensor Development

- Noise from "HS-1" compact geophones dominates system noise.
  - Geophones are velocity sensors noise grows as f<sup>-3</sup>
    Noise is ~1000 nanometers integrated to 0.1 Hz
  - Low noise sensors (STS-2) can measure 0.5nm integrated noise down to 0.1 Hz, but are large and magnetically sensitive.
- We are developing a compact non-magnetic capacitive sensor
  - THEORETICAL noise is ~0.1nm integrated noise to 0.1Hz. (Expect real noise to be ~1nm to 0.1Hz)

# Sensor Design Concept

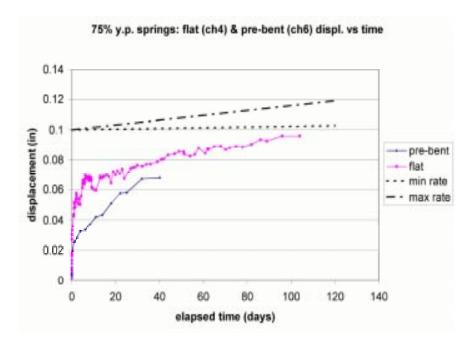


# Sensor Detailed Design



# Spring Creep Data

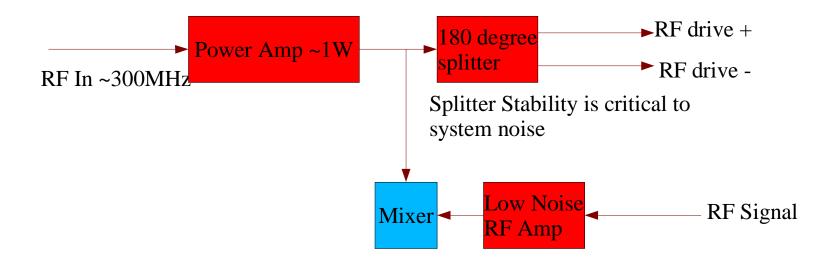
- Use of "pre-bent" spring greatly increases second mode frequency
- System designed for 10 year creep life (with motor offset adjust)
- Creep measurements match existing data



### System Mechanical Parameters

- Parameters derived from ANSYS simulation
- Fundimental Frequency = 1.47Hz, 59gm mass.
- Next mode frequencies 96.6 Hz Roll
  - Can be increased by changing "Y" beam from Al to Be.
  - Probably not seen by position sensor
- Next higher frequency 185 Hz
  - Can be increased by changing "Y" beam to Be
- Mechanical Q expected to be a few hundred
- Corresponding thermal noise is 1.5x10<sup>-10</sup>M/s<sup>2</sup>/Hz<sup>1/2</sup>

### Electronic Readout

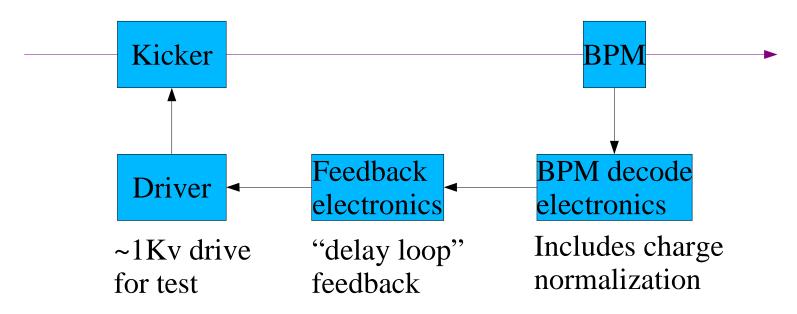


Theoretical electronic noise (300um gap) =  $\sim 10^{-12}$  M/Hz<sup>1/2</sup> Corresponds to  $\sim 10^{-10}$ M/s<sup>2</sup>/Hz<sup>1/2</sup>.acceleration noise. Splitter ratio variations will dominate low frequency noise

### Feedback On Nanosecond Timescales

- Use Beam / Beam deflection within the 300ns bunch train
- Same concept as TESLA system, but must operate on much shorter timescales
- "Belt and Suspenders" approach: NLC is designed to operate without intra-train feedback, but it can be added without interfering with other systems.
- Test underway at NLCTA by group from Oxford Univ.

# Basic FONT Block Diagram



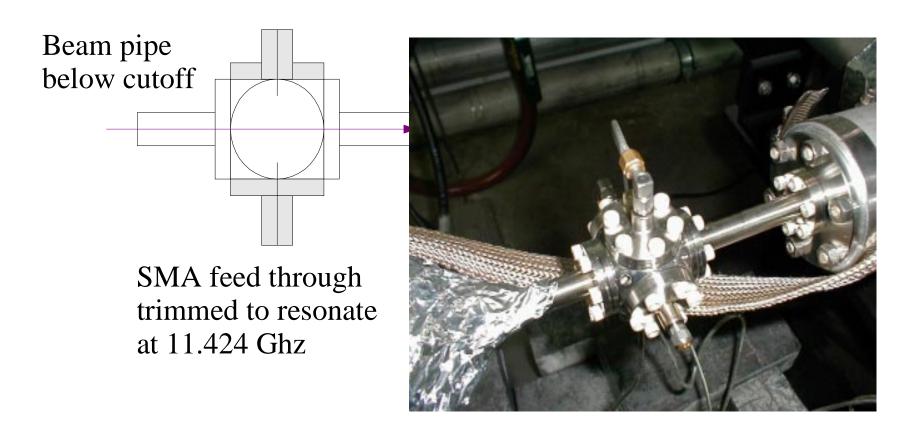
Total loop delay (without cable and beam delay) expected to be ~10ns.

System will correct an initial beam offset within the ~100ns NLCTA pulse

# FONT Components

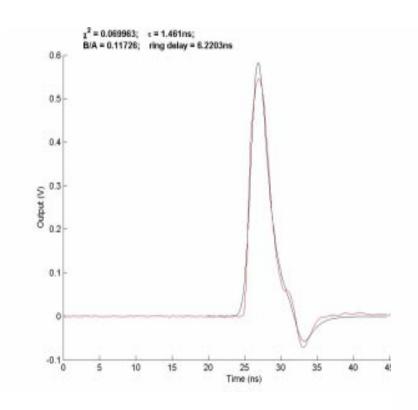
- Kicker: Existing SLAC kicker used.
- BPM: Must provide time resolved measurement on a beam bunched at X-band (11.424 Ghz)
  - Use "resonant button BPM
- Decode electronics: Down mix X-band signal to DC
  - Must divide out beam intensity signal
- Feedback electronics: Delay line design
  - This is actually the easy part.
- Amplifier: Use planar triode expect 1KV, 5ns
  - Being developed at Oxford

### Resonant Button BPM



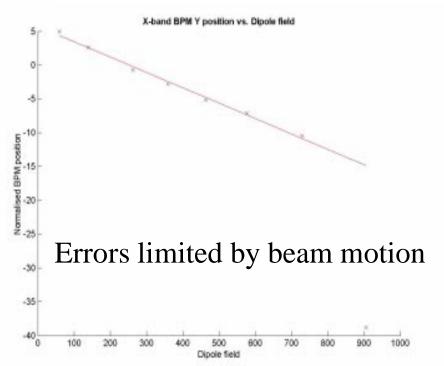
Beam coupling impedance ~40 Ohms

#### **BPM Tests**



Time constant is 1.4nsec, with a 6ns delayed ring (due to RF reflection).

Noise not measured, but expected to be a few microns



# Status of other FONT components

- BPM decode electronics normalization
  - Arbitrary function generator produces 1/x of the current measured on previous pulse. Multiply this with the raw (top bottom) signal.
  - Second order correction option for pulse to pulse current waveform variations
    - Basically create next term in Taylor series with analog multipliers.
- Feedback electronics: Simple linear circuit.
- Kicker driver: Uses Y690 Planar triodes
  - Works in simulation
  - Construction underway

### Overall Stabilization Status

- Hope to construct in a quiet site
  - Should be sufficient for all magnets except final doublet.
- Use vibration feedback (inertial and / or optical anchor) to control final doublet.
  - Hope to use "Aggressive" beam / beam feedback
  - Design around use of "non-aggressive" feedback
  - Need new inertial sensors.
- Use intra-train feedback to fix any remaining problems: Testing concept with FONT project.